

NITIAL

RELE.

ASE, CR1469

REVISIONS

WAS .030,

0863

09,

/14/04 04 10

ЛН

N

ERB

12/09/02

H

UPDATE MAT

ERIAL CR1908

CHANGE NOTE

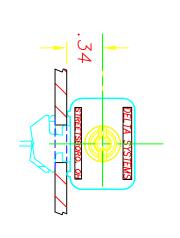
SPE 300

CIFICATIONS; CN 0932

SWITCH WILL ACCEPT .108 & .170 PANEL THICKNESSES INCLUDING PAINT, DECALS, ETC.

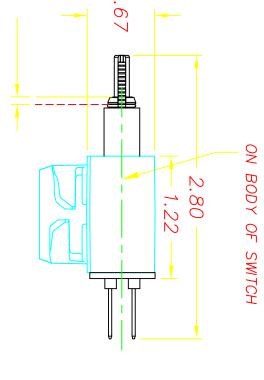
DATE CODE STAMPED

*SQUARE EDGE REQUIRED ON WING RETENTION SIDE OF SLOT



PUNCH ENTRY SIDE

RETENTION SIDE



2.10 1.60 .97

3-DATE CODE INDICATING YEAR, MONTH,

PLASTIC PARTS ARE POLYPROPYLENE.

& DAY OF MONTH MANUFACTURED

2—ADJUSTABLE PLUNGER IS GLASS 1-TERMINALS ARE NICKEL PLATED

FILLED NYLON, ALL OTHER

4-INTEGRITY OF WELD & SWITCH FUNCTIONALITY

TESTED AFTER ASSEMBLY.

STAMPED ON HOUSING.

5—THIS PRODUCT COVERED BY THE FOLLOWING U.S.

PATENT; 4,812,604, 5,528,007, 5,221,816. OTHER PATENTS APPLIED FOR.

ADJUSTABLE IN 12 INCREMENTS OF .035" EACH.
THE FORCE REQUIRED TO DEPRESS THE

"ADJUSTABLE PLUNGER" WHEN THE "SWITCH

PLUNGER IS AT THE BOTTOM OF IT'S TRAVEL IS 5-15 LBS., REPEATABLE FOR THREE ADJUSTMENT

.24 .93 .51 SWITCH CONTACTS (N.O.)

TOTAL TRAVEL IS 0.51". OR BREAK CONTACTS. 0.04-0.18 TO MAKE SEE NOTE #7

1.07 0

DELTA ANY LIABILITY ARISING OUT OF THE MISAPPLICATION OF ANY PRODUCT SYSTEMS, INC. DOES NOT ASSUME

DRAWING - NO MAN CHANGES ALLOWED COMPUTER GENERATED NO MANUAL . XX≠ .02 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

8-ELECTRICAL LIFE: 75,000 CYCLES @ 3A 12VDC RESISTIVE LOAD. 10,000 CYCLES @ 3A 12VDC INDUCTIVE LOAD.

7-3.0±1.0 LBS. FORCE

TO ACTUATE THE SWITCH

PLUNGER .300".

DRAWN CHECKED 04 04 DATE 03, 25, 90

MATERIAL AS NOTED 02

02 חחב

SYSTEMS INC.

MATE WITH PACKARD 56 SERIES

FEMALE. (NOTE 1)

STREETSBORO, OHIO 44241

S.P.S.T. WITH ADJUSTMENT N.O. PLUNGER SWITCH

FULL 6400-82AP PROJECT NO. EX311

BLACK

DO NOT SCALE DRAWING .xxx± .005 ANG±

FINISH

SCALE

REV C